





CAT# 125-0439

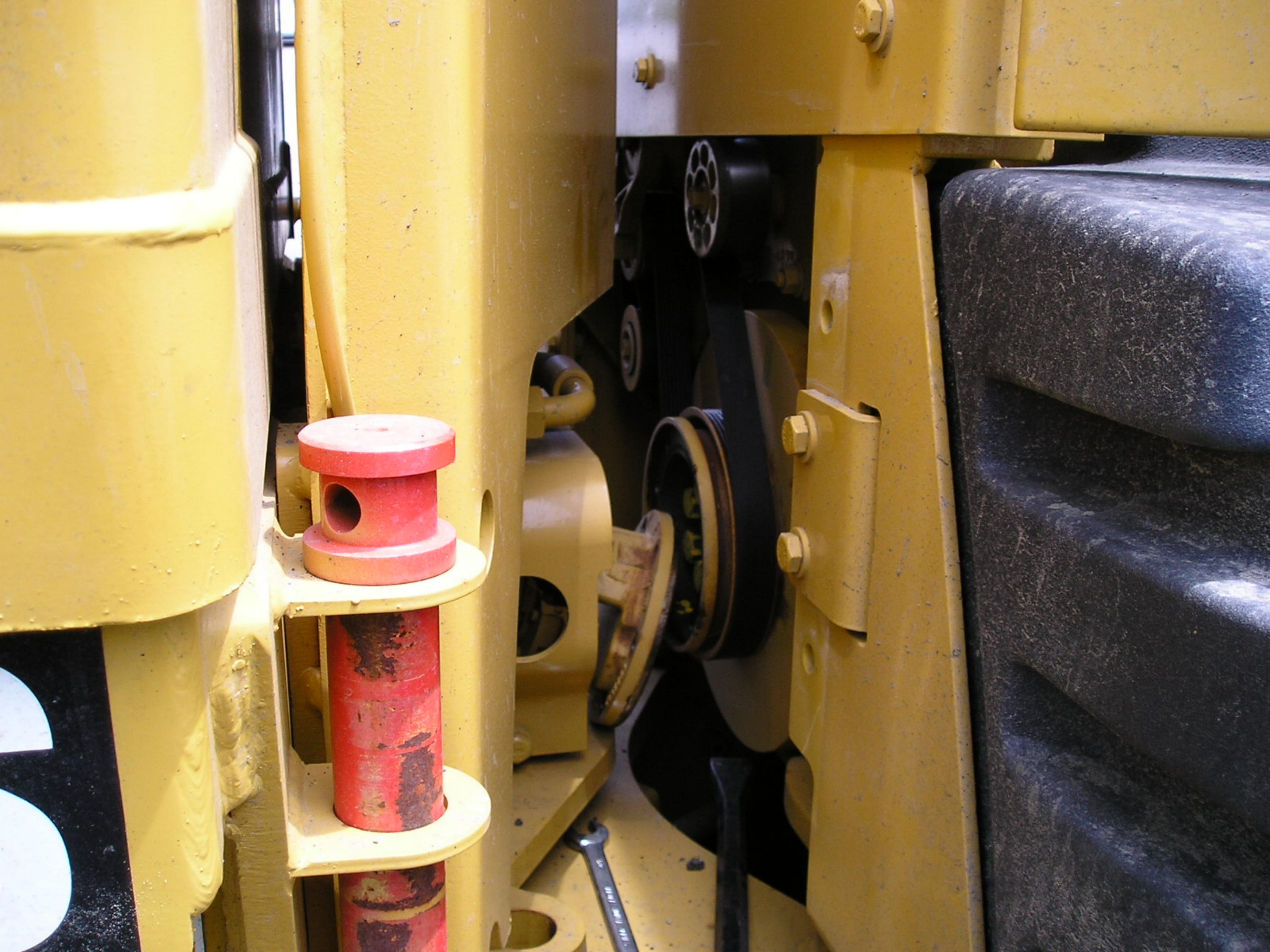
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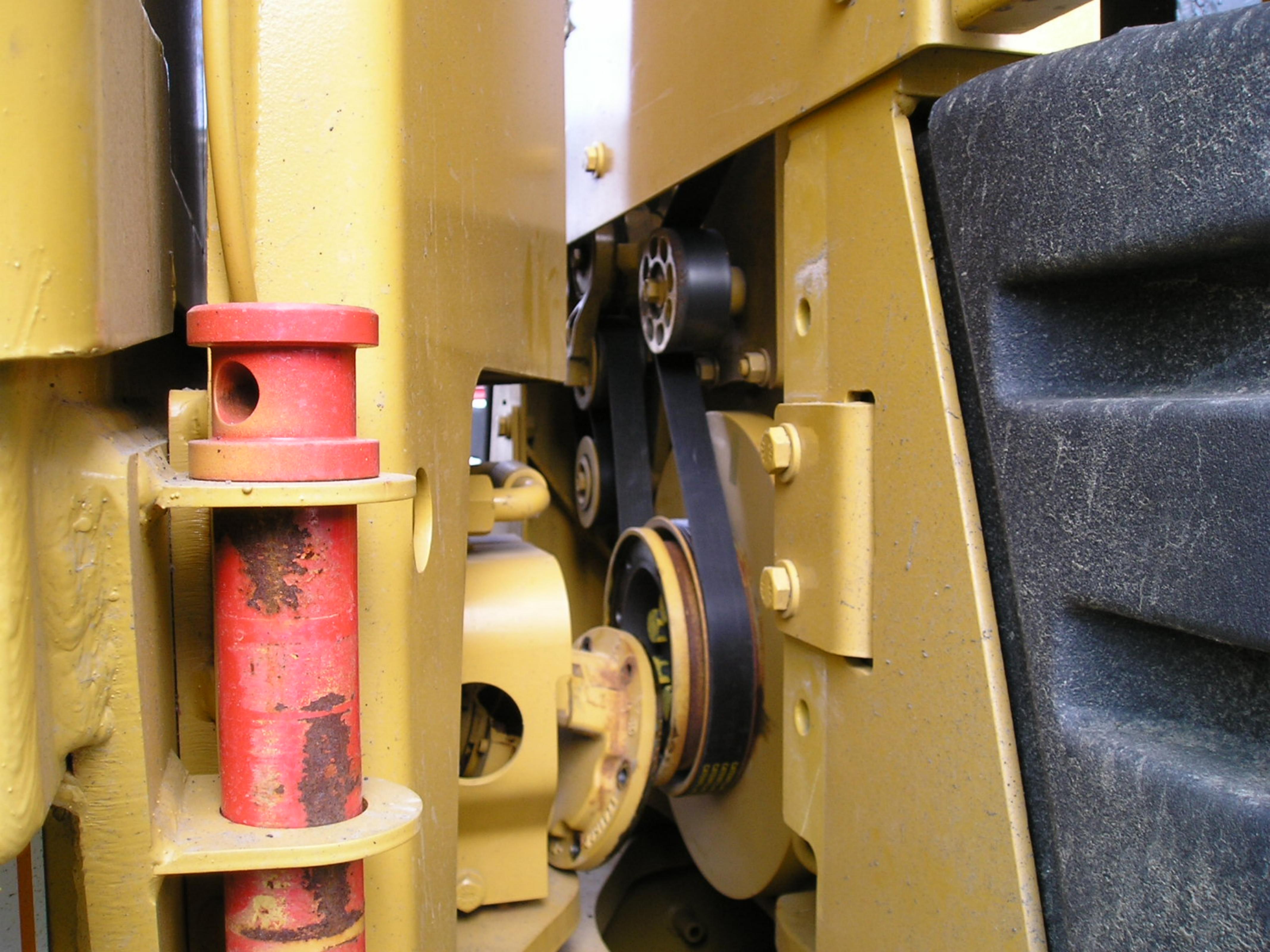
CAT# 125-0439



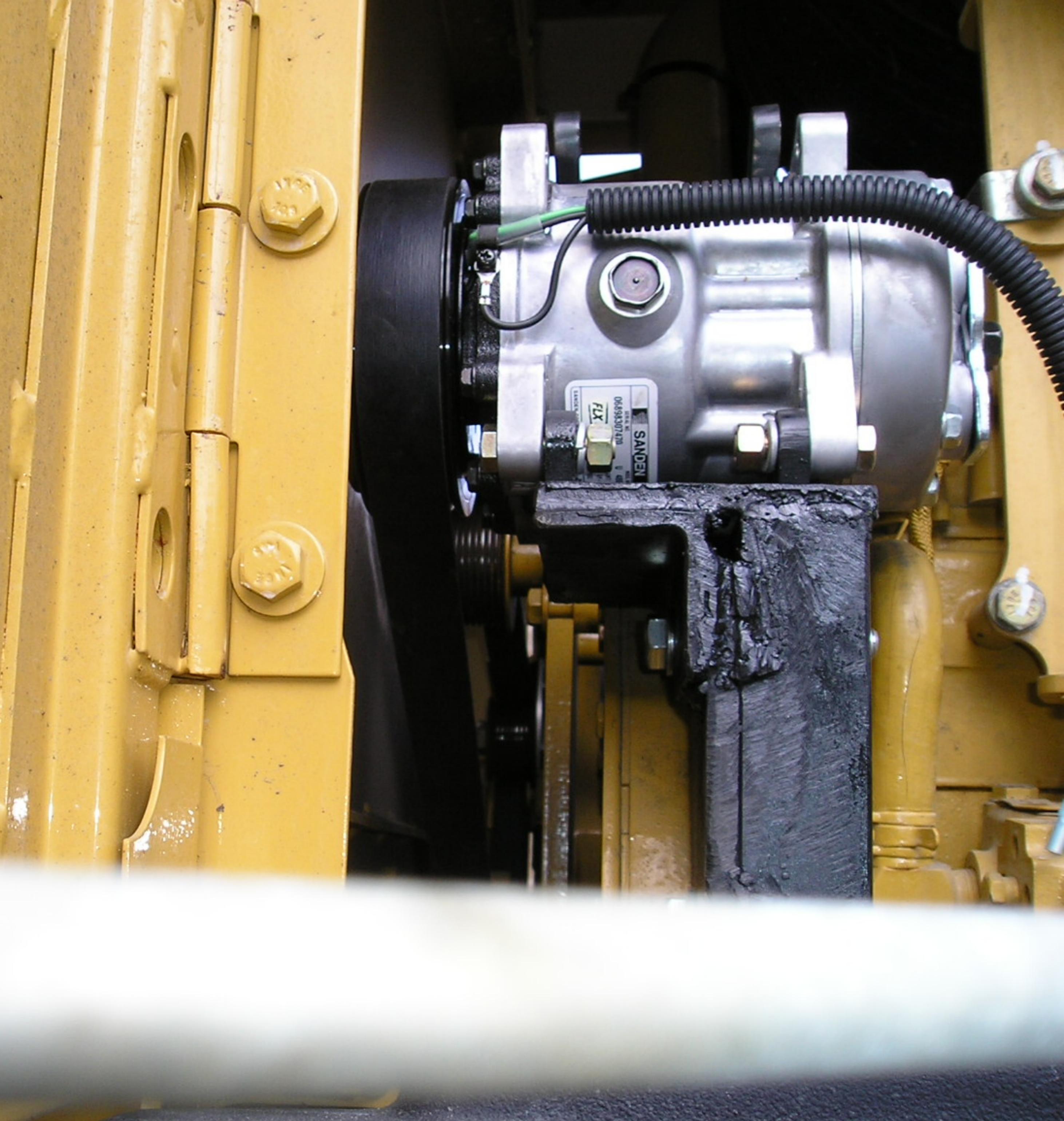








SANDEN
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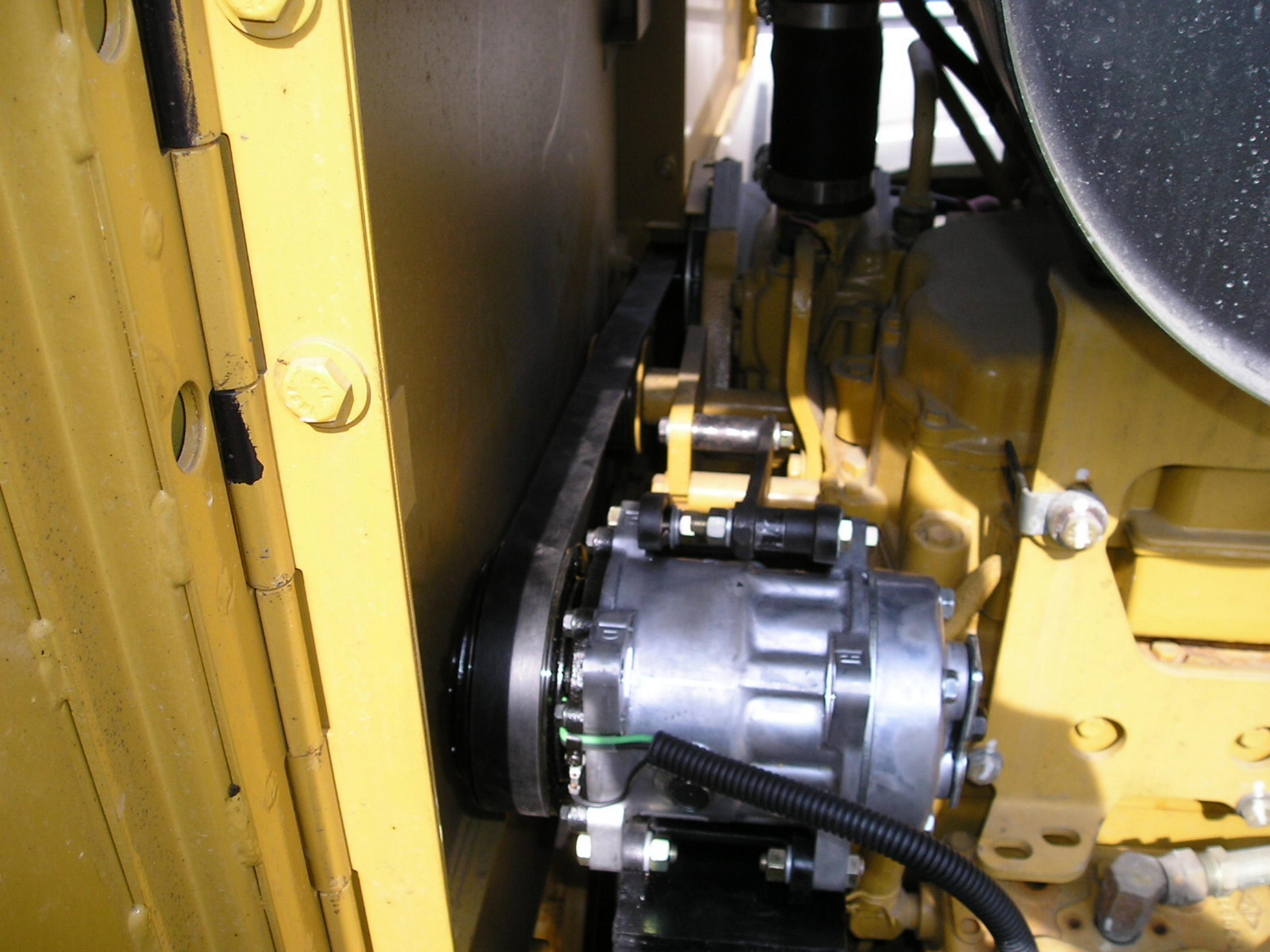
HP PLUS



LUS

NO CLEARANCE FOR
PERSON IN THIS AREA
WHEN MACHINE TURNS.
SEVERE INJURY OR
DEATH FROM CRUSHING
COULD OCCUR.

CONNECT STEERING FRAME LOCK
BETWEEN FRONT AND REAR
FRAMES BEFORE LIFTING,
TRANSPORTING, OR SERVICING
MACHINE IN ARTICULATION AREA.
DISCONNECT LOCK AND SECURE
BEFORE RESUMING OPERATION.







WARNING

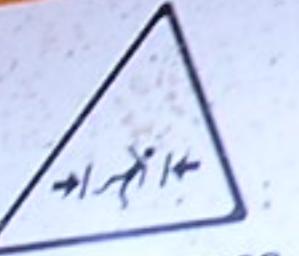
24V

10



VHP

WARNING

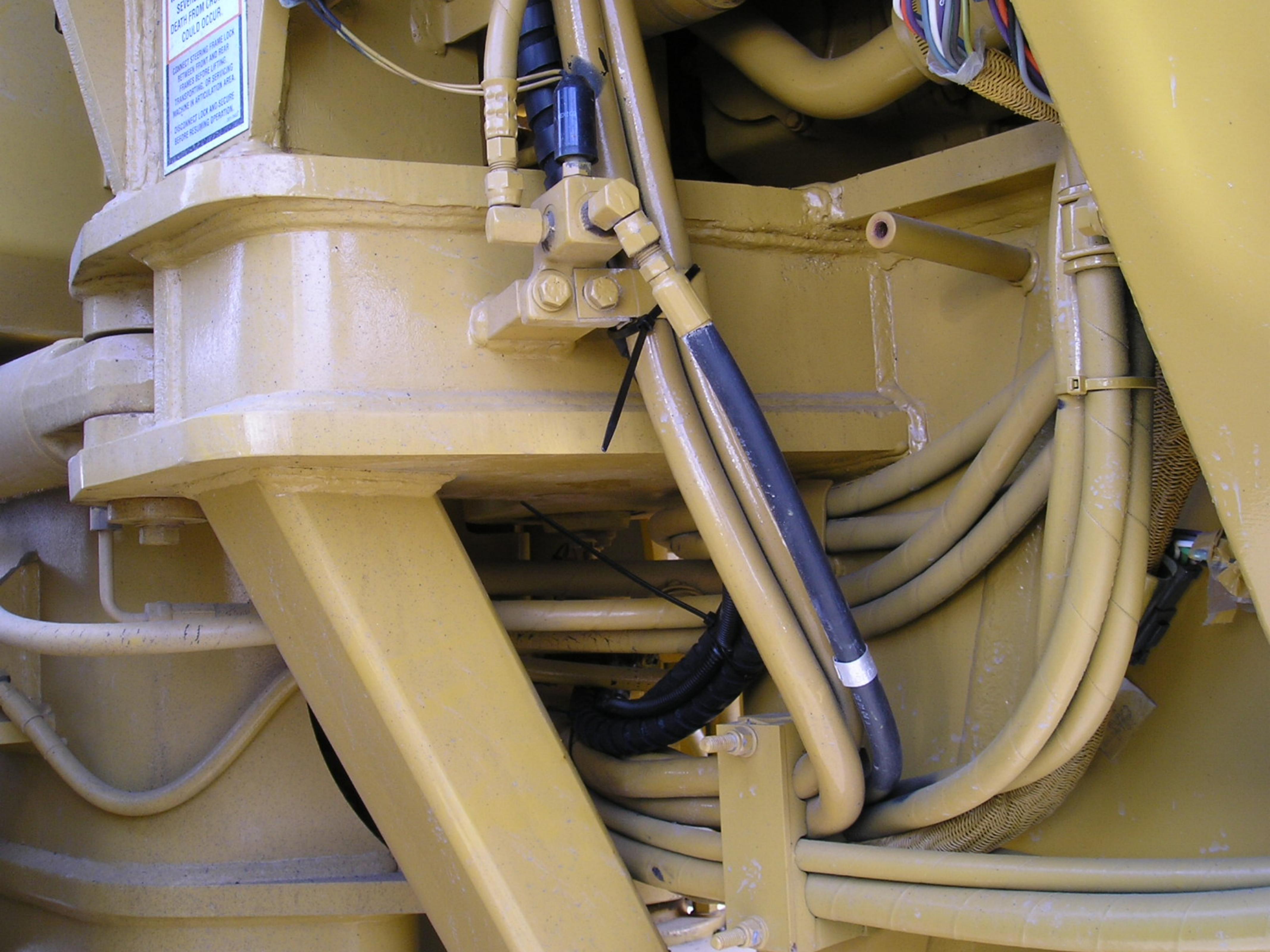


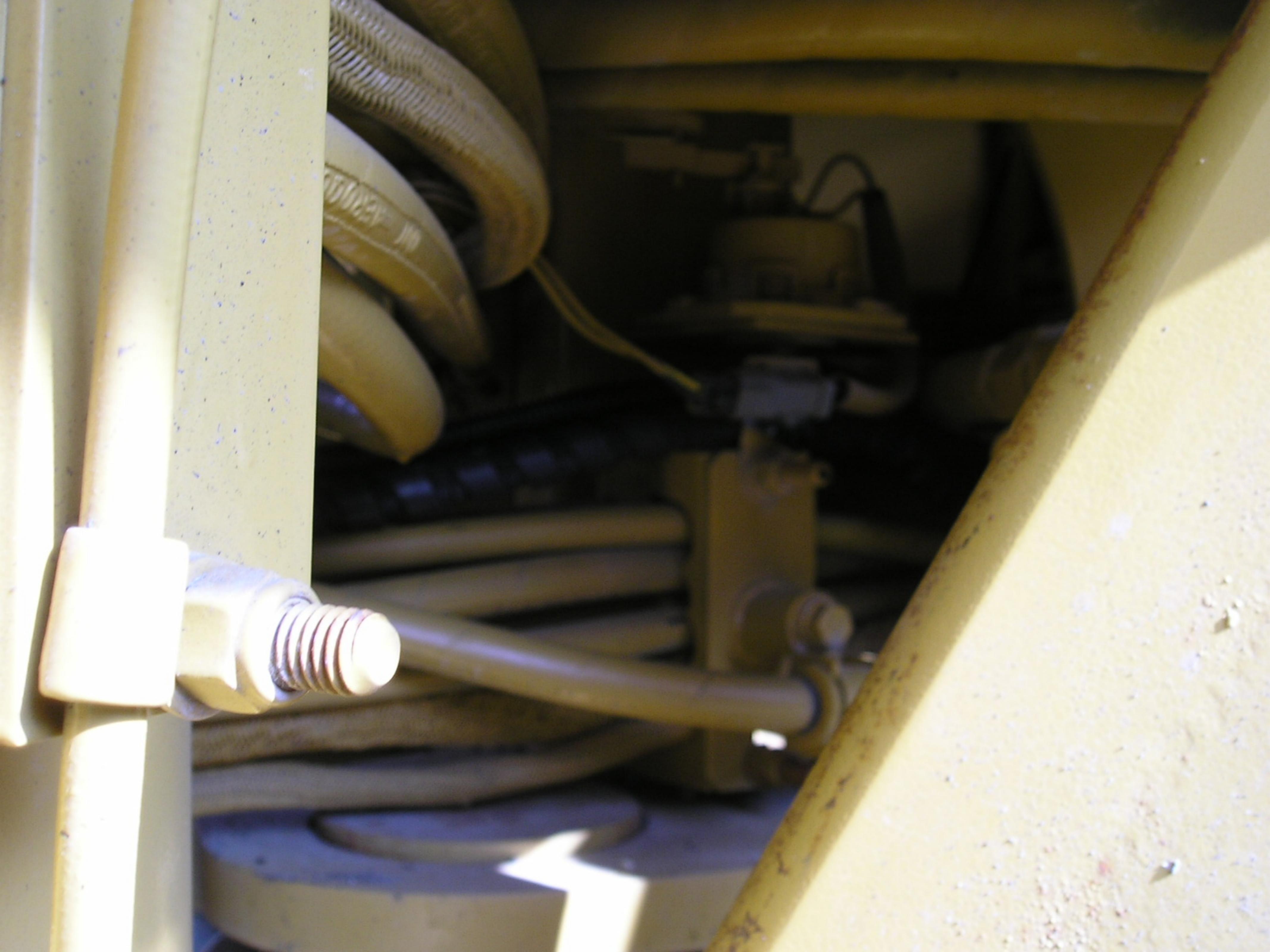
NO CLEARANCE FOR
PERSON IN THIS AREA
WHEN MACHINE TURNS.
SEVERE INJURY OR
DEATH FROM CRUSHING
COULD OCCUR.

CONNECT STEERING FRAME LOCK
BETWEEN FRONT AND REAR
FRAMES BEFORE LIFTING,
TRANSPORTING, OR SERVICING
MACHINE IN ARTICULATION AREA.

DISCONNECT LOCK AND SECURE
BEFORE RESUMING OPERATION.

SEVERAL
DEATH FROM LACK
COULD OCCUR.
CONNECT STEERING FRAME LOCK
BETWEEN FRONT AND REAR
FRAMES BEFORE LIFTING,
TRANSPORTING, OR SERVICING
MACHINE IN ARTICULATION AREA.
DISCONNECT LOCK AND SECURE
BEFORE RESUMING OPERATION.





AVISO DE AMARRADAS
DE LOS VEHICULOS
EN LA PLAZA DE
LA ESTACION.









140H

VHP PLUS

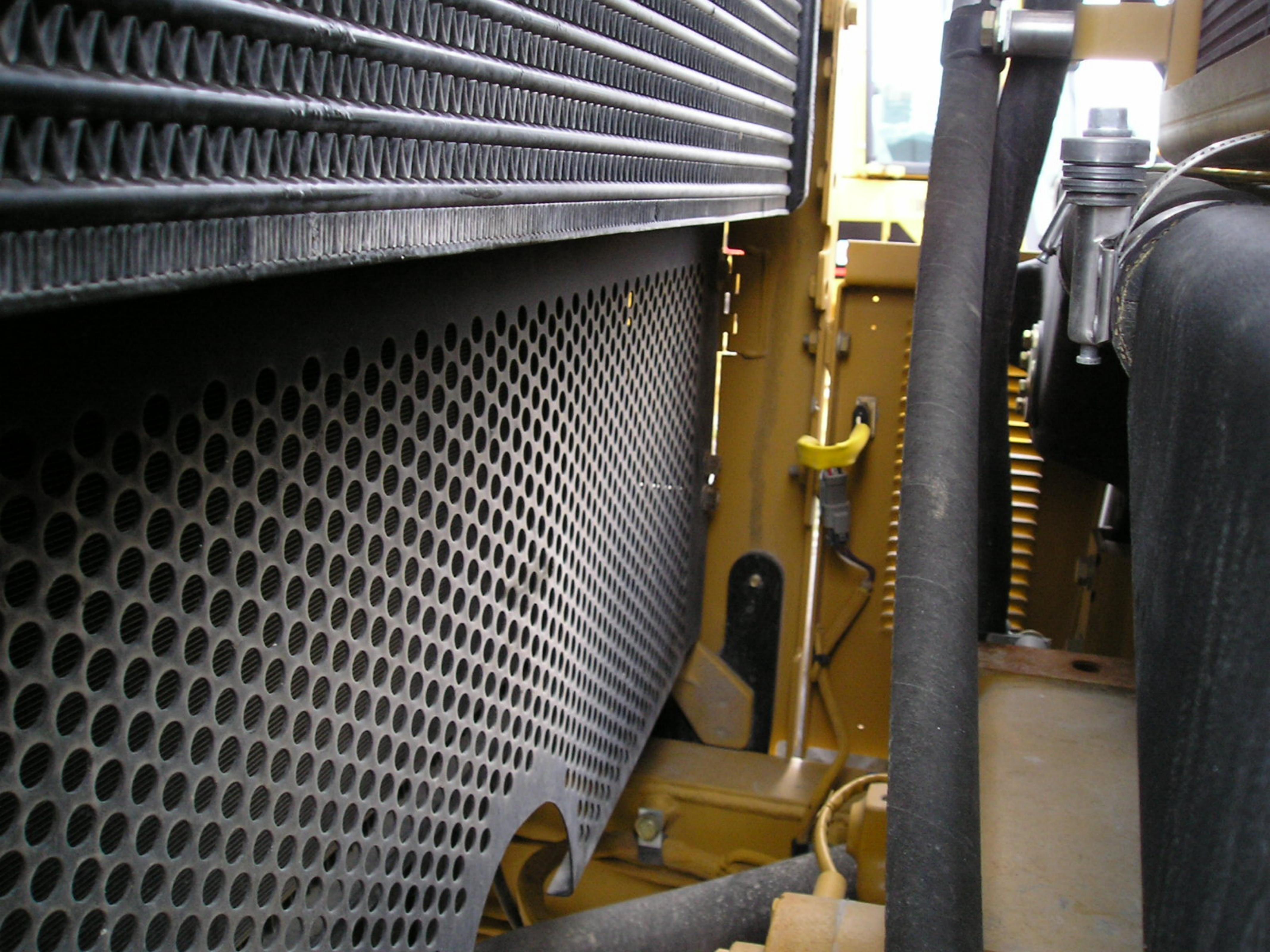
CAT
TOROMONT



CATERPILLAR

CCA00935







NOTICE
PRESSURE
RELIEF
VALVE



NOTICE
PRESSURE
RELIEF
VALVE

100
100

MAX PRESSURE 12300 PSI

A close-up photograph of a yellow-painted hydraulic component, likely from a piece of heavy machinery. On the right side, there is a metal plate with several circular holes. A small, rectangular metal tag is attached to one of the bolts on this plate, with the text "NOTICE" and "PRESSURE RELIEF VALVE" visible. The machinery features various pipes, hoses, and mechanical parts, all painted in a matching yellow color. The background is dark, making the yellow paint stand out.

NOTICE
PRESSURE
RELIEF
VALVE

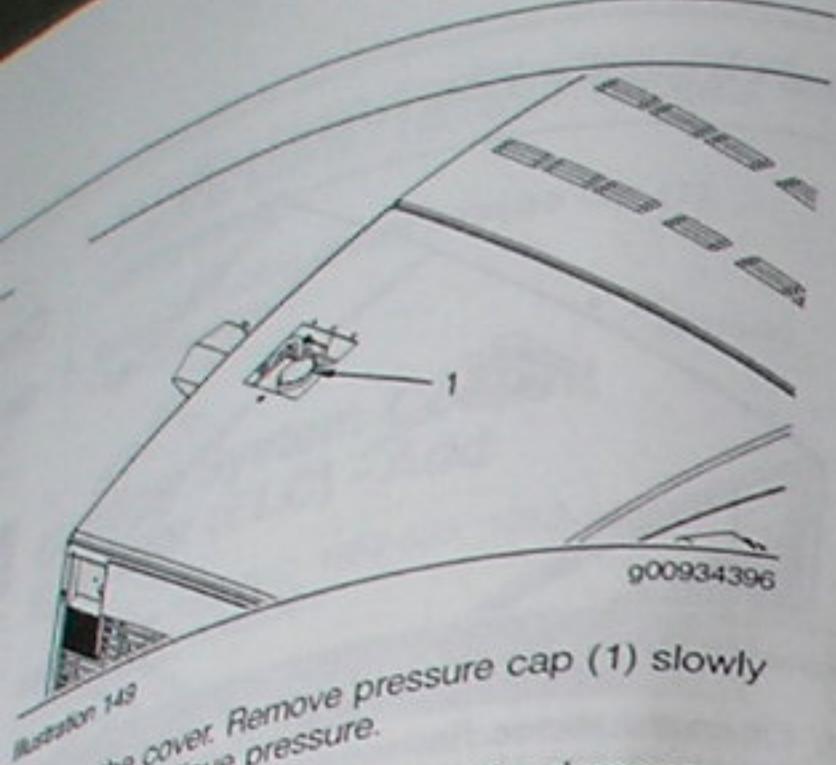


Illustration 149
1. Open the cover. Remove pressure cap (1) slowly in order to relieve pressure.

Inspect the cap and the cap seal for damage, deposits, and foreign material. Clean the cap with a clean cloth. Replace the cap if the cap is damaged.

Install the cap. Close the cover.

i00350379

Cooling System Water Temperature Regulator -

Code: 1355-070; 1355-510; 1393-010

WARNING

Injury can result from hot coolant, steam

g temperature, engine coolant is hot pressure. The radiator and all lines or the engine contain hot coolant or contact can cause severe burns.

cap slowly to relieve pressure only is stopped and radiator cap is cool touch with your bare hand.

to tighten hose connections when hot, the hose can come off causing

Conditioner contains alkali. Avoid and eyes.

Illustration 149
1. Open the cover. Remove pressure cap (1) slowly in order to relieve pressure. Inspect the cap and the cap seal for damage, deposits, and foreign material. Clean the cap with a clean cloth. Replace the cap if the cap is damaged.

Water temperature regulator should be replaced on a regular basis in order to reduce the risk of unscheduled downtime and of problems with the cooling system.

Water temperature regulator has been cleaned. Replace water temperature regulator while the cooling system is completely drained or while the cooling system is drained to a level that is below the water temperature regulator housing assembly.

NOTICE
Failure to replace the engine's water temperature regulator on a regularly scheduled basis could cause serious engine damage.

If you are only replacing the water temperature regulator, drain the cooling system coolant to a level that is below the water temperature regulator housing assembly.

Losen the hose clamp and remove the hose from the water temperature regulator housing. Remove the bolts from the water temperature regulator housing and remove the water temperature regulator housing.

Remove the gasket and remove the water temperature regulator from the water temperature regulator housing.

NOTICE
Former water temperature regulators may be used, if they meet test specifications and are not damaged or have excessive buildup or deposits.

NOTICE
Caterpillar engines incorporate a shunt design in the cooling system, it is mandatory to always operate the engine with a water temperature regulator.

Depending on load, failure to operate with a water temperature regulator could result in either an overheating or an overcooling condition.

NOTICE
If the water temperature regulator is installed incorrectly it will cause the engine to overheat.

Install a new water temperature regulator and a new gasket. Install the water temperature regulator housing.

Install the water temperature regulator housing and the hose. Tighten the hose clamp.

6. Add the cooling system coolant. Maintain the coolant level within 13 mm (.5 inch) of the bottom of the filler tube.

Crankshaft Vibration Damper - Inspect

SMCS Code: 1205-040

Damage to the vibration damper or failure of the vibration damper will increase torsional vibrations. These vibrations will result in damage to the crankshaft and to the other engine components. A deteriorating vibration damper will cause excessive gear train noise at variable points in the speed range.

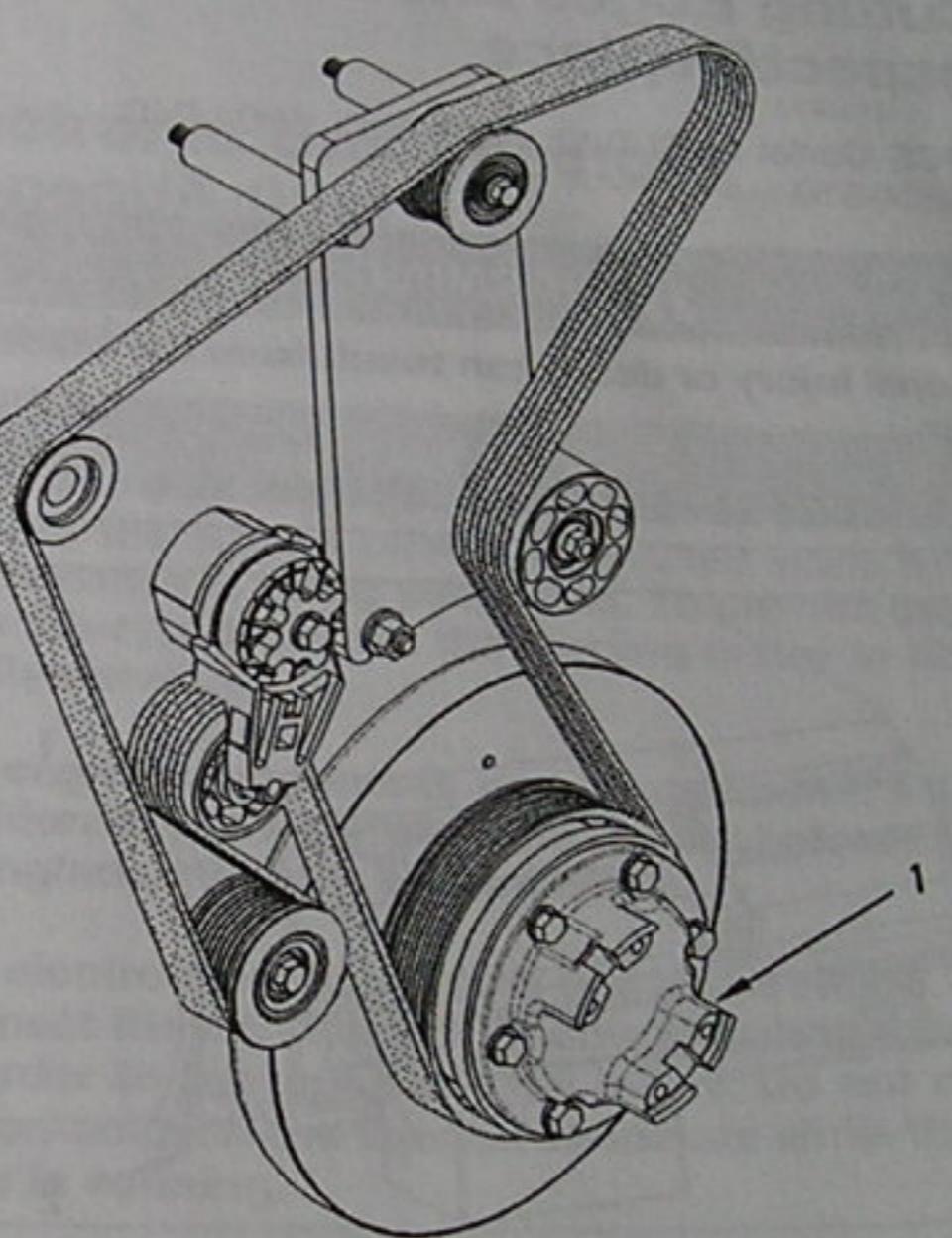


Illustration 150

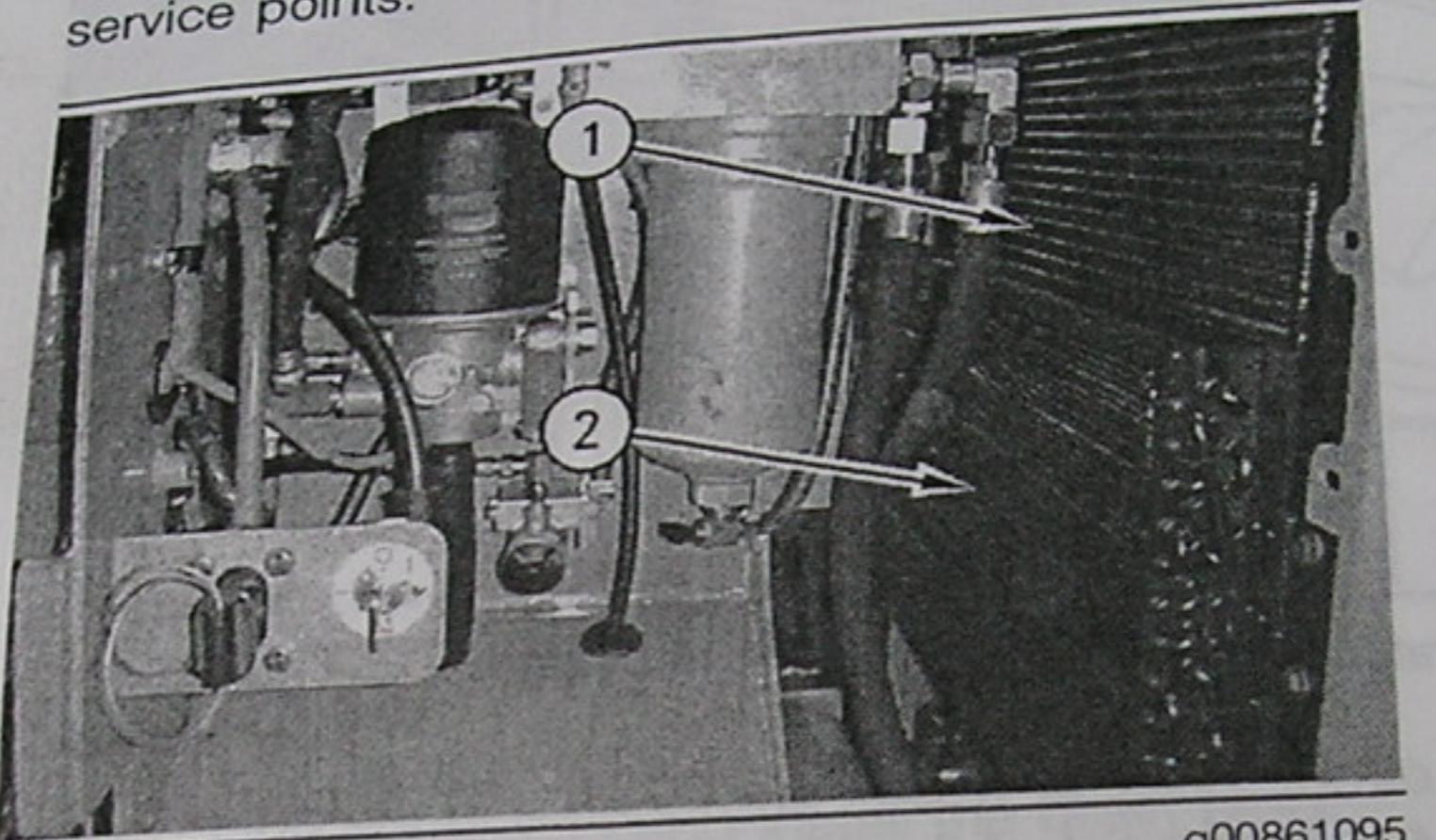
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Caterpillar recommends replacing vibration damper (1) for any of the following reasons:

- The engine has had a failure because of a broken crankshaft.

NOTICE
If excessively dirty, clean condenser with a brush. To prevent damage or bending of the fins, do not use a stiff brush.
Repair the fins if found defective.

Refer to the Operation and Maintenance Manual, "Access Doors and Covers" for the location of the service points.



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Illustration 139

The refrigerant condenser (2) is located in front of the radiator (1) at the rear of the machine.

1. Open the access door at the rear of the machine on the left side of the machine.
2. Inspect the condenser for debris. If necessary, clean the condenser.
3. Use clean water in order to wash off all dust and dirt from the condenser.
4. Close the access door.

Illustration 140

Refer to the Operation and Maintenance Manual, "Access Doors and Covers" for the location of the service points.

Coolant samples should be obtained from the coolant sample port. You should not obtain the samples from any other location.

For additional information about sampling the coolant, see Special Publication, SEBU6250, "Caterpillar Machine Fluids Recommendations" or consult your Caterpillar dealer.